

Necessity of Educating the Future Decision Makers







Presenter: Professor Tom Iseley, Ph. D., P.E., Dist. M. ASCE

- Professor, Louisiana Tech University
- Assoc. Director of International Operation, Trenchless Technology Center (TTC)
- Chair, Buried Asset Management Institute-International (BAMI-I)
- Director, UNITRACC International
- Adjunct Professor, Xi'an Jiaotong University, China









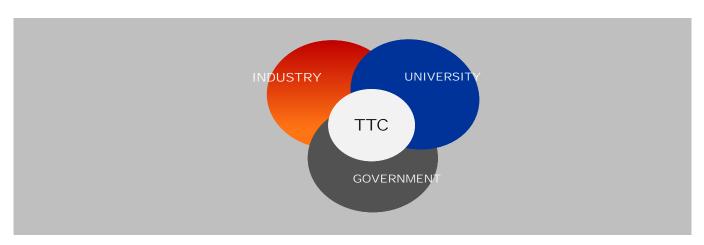


Overview of TTC



TTC is expanding the research focus on integration of trenchless technology into asset management and continues to grow research programs to further increase understanding of the fundamental performance issues associated with various trenchless methods.

Louisiana Tech University Trenchless Technology Center From 1989-2017



• Research • Education • Technology Transfer





TTC & CHINA & HK

Industry area:

- Wuhan Industrial Technology Research Institute of Geo-resources and Environment Co., Ltd (IGE)
- Xaimen ANYUE Trenchless Engineering Technology Co., LTD (ANYUE),
- Tianjin Qingcheng Waterworks Engineering Co., Ltd
- Tianjin Hua Miao Research & Design Institute of Water & Wastewater Co., Ltd.
- Banzan
- Asoe Hose Manufacturing Inc.
- REIT

Academia

- China University of Geosciences (CUG)
- Hong Kong Polytechnic University (HKPU)
- Xi'an Jiaotong University
- Southwest Petroleum University (SWPU)
- Harbin Institute of Technology, China
- Harbin Engineering University (HEU), China















Technology Business Development Summit

Trenchless Technology Center – Tianjin - Experience Center
(TTC-TJ-EC)
Tianjin, China
October 11, 2017













Trenchless Industry Today

- Trenchless no longer an afterthought / Trenchless considered from the start
- Trenchless revolution started in mid-1980's and began to explode in early 1990's
- Formation of an industry structure and support system in mid-late 1980s
- Emergence of many new technologies Cured in place lining, directional drilling, microtunneling and later pipe bursting
- Multi billion dollar industry with large and small companies





Innovation

Validation

Education





Insituform / Cured-In-Place Pipe

Created in 1971 by Eric Wood in the UK











Insituform / Cured-In-Place-Pipe

- Insituform grew rapidly in the USA
- Insituform goes public in the USA in 1980
- Early users: WSSC, St. Louis MSD
- Jerry Kalishman merged Insituform Mid-America with other US operating companies
- Now Aegion -- \$1.3B company





Horizontal Directional Drilling (HDD)

In 1960's: The use of Horizontal Directional Drilling In 1964: Cherrington built his first drill rig and formed Titan Contractors a company specializing in utility road boring in Sacramento, California.





First HDD rig





Horizontal Directional Drilling (HDD)



In 1971: Titan Contractors was invited to look at and bid on several road crossings for PG&E (a major California gas and electric utility) near Watsonville, California just south of San Francisco. PG&E's R&D department funded the Pajaro River project that made it possible for Cherrington to prove his concept and introduce Horizontal Directional Drilling, HDD, to the world.

- For a revolutionary new idea using the discarded downhole drilling tools, Cherrington tested this method in the Feather River, a few miles north of Sacramento.
- Reverting to the lessons learned while drilling adjacent to the Feather River, Cherrington successfully crossed the Pajaro River using the discarded drilling tools that tended to drill back to the surface.





Midi Directional Drilling



Rapid growth of utility directional drilling in the 1990's









Mid-size Directional Drilling

- Early research by Flowmole, GRI and Ditch Witch
- Entry of many manufacturers followed by industry consolidation
- Commitments by Ed Malzahn, Ditch Witch and Gary Vermeer, Vermeer
- Over 2,400 rigs sold / year worldwide
- 6,000+ HDD contractors (< 300 in early 1990's)







Guidance Technology for Directional Drilling









Guidance Technology for Directional Drilling

- Digital Controls (DCI) introduces Digitrak with depth capability of 20 ft. in 1990. Pitch and roll capability to track the bore head added in 1991.
- Change in focus to tracking the drilling head (rather than being a cable locator)
- John Mercer and Peter Hambling founders of DCI





Pipe Bursting











Pipe Bursting

- Invented by British Gas in late 1970's
- Original application Cast Iron Pipe
- Initial licensing to Elizabethtown Gas, NJ
- Expansion from cast iron to clay to concrete pipes
- Many key players: Jim Hopwood, Chris Brahler, Collins Orton, Dave Holcomb

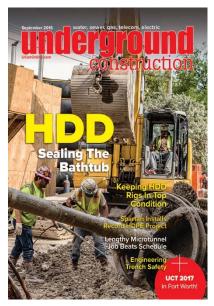






Trenchless Innovation Trenchless Media













Trenchless Media – Promoting & Influencing the Industry

- Underground Construction circulation increased from 20,000 in 1992 to 45,000 today
- UCT conference attended by over 2,000 people each year
- Trenchless Technology Magazine circulation grew from 12,000 in 1992 to 38,000 today
- Trenchless online.com About 17,000 visitors / month
- Trenchless webinars: Over 400 attendees per session (84 since 1984)







Trenchless Innovation Microtunneling

Microtunneling US History

- Developed in Japan in the 1970's.
- The first US Microtunnel job in Florida in 1985.
- Major Advancement in US during Houston Waste Water Program starting in 1987.
- Three major Equipment manufactures in the late 1990's.
 - Iseki
 - Soltau
 - Herrenknecht









Microtunneling

- Alex Mikki: The first person to represent Iseki in the US.
- Mike Garver: The first Microtunnel project done in Houston was the River Oaks Project.
- Paul Nicholas: The president of Soltau Microtunneling Inc. & made Soltau the market leader in US in the 1990s.
- David Abbott: President Herrenknecht Corporation USA Inc. July 1996 March 1999











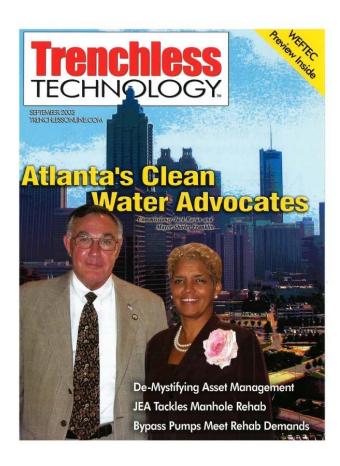
ISTT, NASTT, ICTIS, ASTT, UCTA, & BAMI-I















ISTT, NASTT, ICTIS, ASTT, UCTA, & BAMI-I

The International Society for Trenchless Technology (ISTT)

- Ted Flaxman: The founder of the ISTT; ISTT's first Chairman, and Chairman Emeritus.
- Ted organized the first international trenchless conference in London "No-Dig 1985"
- ISTT has 33 Affiliated Societies









ISTT, NASTT, ICTIS, ASTT, UCTA, & BAMI-I

The North American Society for Trenchless Technology (NASTT)

- Founded in 1990
- The first International No-Dig Show: In Washington, D.C. in 1992
- Has a network of 11 regional chapters and 15 student chapters throughout North America

Founders of NASTT

- Dr. Tom Iseley
- Richard Thomasson
- Norm Sirna
- Mike Argent
- Stephen Cordes







ISTT, NASTT, ICTIS, ASTT, UCTA, & BAMI-I

Instituto Colombiano de Tecnologías para la Infraestructura subterránea (ICTIS)



CONGRESO MUNDIAL DE TECNOLOGÍA SIN ZANJA 25-27 SEPTIEMBRE 2017 MEDELLÍN, COLOMBIA





ISTT, NASTT, ICTIS, ASTT, UCTA, & BAMI-I

Australasian Society for Trenchless Technology (ASTT)

- ASTT was formed in 1991 as the Australian Society, expanding in 1994 to serve also New Zealand.
- 4 International NO-DIG's have now been held in
- ✓ Perth (2000),
- ✓ Brisbane (2006),
- ✓ Sydney (2013), and
- ✓ Queensland (2017).







Trenchless Innovation ISTT, NASTT, ICTIS, ASTT, UCTA, & BAMI-I



The Underground Construction Technology Association (UCTA) UCTA has three regional chapters in:

- The state of Texas the Gulf Coast Chapter (Houston area),
- The North Texas Chapter (Dallas-Fort Worth area), and
- The South Texas Chapter (San Antonio area)

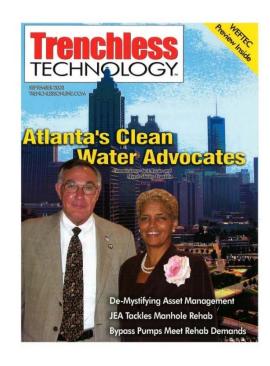




Trenchless Innovation ISTT, NASTT, ICTIS, ASTT, UCTA, & BAMI-I



- In 2003, formed in Atlanta's Department of Watershed Management as a result of inspiration & leadership by Mayor Shirley Franklin & Commissioner Jack Ravan.
- In June 2004, formed as non-profit organization.
- Serves to provide a center of excellence for owners of underground water infrastructure to join with industry and researchers:









Trenchless Innovation CCTV

Closed-Circuit Television (CCTV) Inspection

Norman A. Sirna: Beginning as an employee of the Metropolitan St. Louis Sewer District in 1956. President of the NASSCO in 1991 and 1992.

CUES: has been in business since the early 1960s.

Sandy Mille – President – in 1991 to Present

RedZone Robotics: Founded with a commercial focus on condition assessment robots in support of mining, nuclear and other industries in 1987.



Hand winch skid mounted camera
Source: Cues archival history





Trenchless Innovation CCTV



Future Scan
Pipe Penetrating Radar
for...
-- Void Detection
&
-- Pipe Inspection



Automated sewer pipe inspection







Front camera







Facilities





Inside NTTRF



Servo-controlled hydraulic ram, large



Soil box (small 12'x6'x6', large 10'x20'x11')



Extruder for cementitious samples





Liner Inversion Chamber





Field Testing Site



Approximately 70,000 sq. ft. for a variety of field tests related to HDD, pipe bursting or other trenchless method research





TTC Auger Boring School













Site Preparation













Site Preparation











The 3rd Annual TTC

Auger Boring (AB), Pipe Jacking (PJ) &

Pilot Tube Microtunneling (PTMT) School

Feb 5-9, 2018





The 2nd TTC Utility Investigations School (UIS)

February 27-March 2, 2018



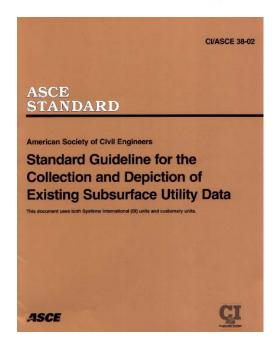
























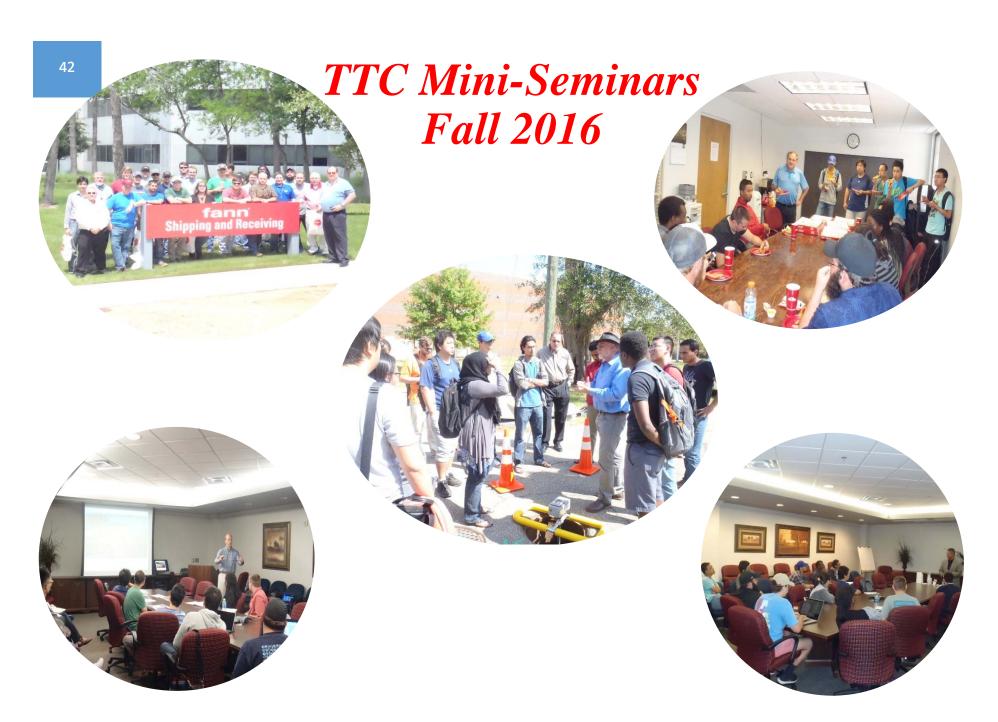


TTC Subsurface Utility Locating with GPR August 23, 2017















TTC Mini-Seminars Fall 2016



https://ucononline.com/2016/09/12/trenchless-technology-center-present-mini-seminars/

http://trenchlessonline.com/ttc-offering-mini-seminars-part-fall-trenchless-technology-course/





































TTC Pipeline Condition Assessment and Integrity Management (PCA&IM) Mini-Seminars Fall 2017



















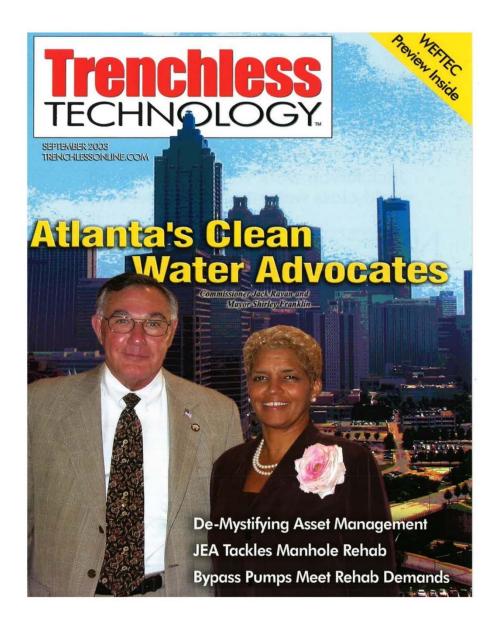
















Water & Sewer Champion

Mayor Shirley Franklin – Atlanta's Sewer Mayor

- Atlanta Journal-Constitution July 15, 2002 <u>Atlanta eager to develop world-class sewer system</u>
- People worldwide dream of living in a community with clean water, plentiful
 jobs and affordable housing. Over the Next 12 years, Atlanta will make its
 largest investment ever in such a dream. To assure high water quality and
 long-term economic stability for ourselves, our children and grandchildren,
 we are embarking on a \$3B sewer improvement program.
- Most of this investment is required under a federal court order --- it is
 our opportunity to develop a world-class sewer
 system (water program)





The Roadmap to Accomplish the Challenges of Water Utilities Requires AM for Assuring Sustainability

Requires:

- Innovation
- Validation
- Education





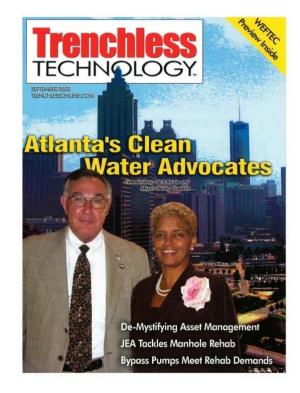


What is CTAM?

- Certification of Training in Asset Management
- Exclusive four-part series training

Levels of Certification

- Associate Water Asset Manager (AWAM)
- Professional Water Asset Manager (PWAM)









Online Asset Management Training for Water Utility Professionals

Exclusive Four-Part Series in Asset Management Certification

CTAM-100 - Overview of Asset Management

CTAM-200 - Developing an Asset Management Program

CTAM-300 - Managing an Asset Management Program

CTAM-400 - Financing an Asset Management Program

Why offer courses in Asset Management?

The Buried Asset Management Institute-International (BAMI-I) created the Certification of Training in Asset Management (CTAM) program to increase awareness and train utility personnel on the best way to implement and use asset management to extend the life and efficiency of their water and wastewater systems. CTAM is an online educational series for obtaining certification of training in management of underground asset infrastructure.

Levels of Certification

- Certificate of Completion requires completion of each course
- II. Associate Water Asset Manager (AWAM) requires completion of CTAM 100-400 and an application submitted to BAMI-I Asset Management Certification Board
- III. Professional Water Asset Hanager (PWAM) requires completion of CTAM 100-400, four years of relevant asset management experience and an application submitted to BAMI-I Asset Management Certification Board

Benefits of the CTAM Series

Expand your knowledge and access to resources to enable you to initiate, continue or improve your own asset management program

Earn internationally recognized certification in the field of asset management

Earn 1 CEU / 10 PDHs for each course



CTAM-100 At-a-Glance:

- · Sharing Asset Management Knowledge Globally
- Asset Management Övervlew & Technologies
- Introduction to Appropriate Websites & Tools
- Risk Management
- Government Regulations
- Case Study Examples

CTAM-200 At-a-Glance:

- . Underground Infrastructure Asset Management
- Advantages, Rewards, Obstacles & Planning
- Asset Inventory, Organization Strategies & Tools
- . Water & Wastewater Condition Assessment
- . Data Corrient, Analysis, Sharing & Distribution

CTAM-300 At-a-Glance:

- Organizational, Legal & Budgeting Considerations
 Developing Priorities & Key Performance Indicators
- Infrastructure Inspection, Mapping & Rehab Methods
- Capacity, Management, Operation & Maintenance
- Asset Worth Value & Life-Cycle Analysis
- · Risk-Based Budgeting

CTAM-400 At-a-Glance:

- Rnancial Challenges & Developing Strategies
- Accounting Principles, Reporting & Budgeting
- Strategic Internal & External Financing Tools
- . Public-Private Partnerships and Design-Build
- . Level of Service and Capital Improvement Plans
- Life-Cycle Costing
- Case Study Examples







The CTAM program was developed by EAMI-I (Burled Asset Management Institute International) in conjunction with the Tranchless Technology Center at Louisiana. Tech and Indiana University-Purries University at Indianapolis, in partnership with UNC Water Utility Infrastructure Management, and is hopfed by the Transhiess Technology Center at Leetslana Tech.

For more information and to register, call 330.467.7588, or e-mait vminer@benjaminmedia.com

Conference.com/Benjamin/CTAM/CTAM_Home.html







Highlights

- > CTAM-100 has 510 registrants from 15 countries;
- > CTAM-200 has 185 Registrants
- **CTAM-300** has 145 Registrants
- > CTAM-400 has 130 Registrants







Highlights

• AWAM Certificates

101 Issued

• PWAM Certificates

12 Issued





TTC AND BAMI-I LAUNCH A COMPREHENSIVE ASSET MANAGEMENT CERTIFICATION PROGRAM

Columbus, OH - May 16 - 19, 2017



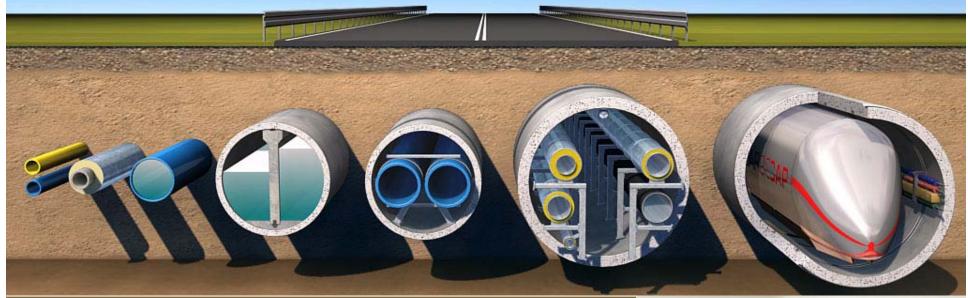






Trenchless Technology Center

UNITRACC The Future is in the Underground



Tom Iseley, Ph.D., P.E., Dist. M. ASCE, PWAM UNITRACC International Director CETF Professor of Civil Engineering Director of the Trenchless Technology Center Louisiana Tech University





TTC Expands Global E-Learning Options For Water Professionals

The Trenchless Technology Center (TTC) at Locations Tech University Roston, LA, and Stein for Partner Grabel (Sold) based in Bechnes, Germany, recordly entered into an agreement to expand the accumums of the Undergoused Infrastructure Training and Competence Centre (UNITRACC) training and Issaring programs. This joint institution will be lied by Dr. Tom Indey, director of TTC and Dr. Robert Strin, CED for SaF.

The UNITRACC e-Isoming program is a unique knowledge portal which utilizes a hurs library of media rech as photos, animations, videos, graphics, sinulations, etc. to provide support for professionals throughout their careers. This notwork has born developed over a 20 year timehas and to designed for professionals in all segments of the voter sector. It is a demand-oriented knowledge transfer platform to provide immedigit support for decision-making responsibilities in all job-related exnations including design, construction, operation and maintenance,

Index will serve as the international director for UNITRACCounfie is well-known for his global leadership related to underground infrastructure. TU: has strengthened in international leadership during the post few years, for example, establishing agreements in China with The China University of Grossience. Xi'an Auctorig University, Institute of Geosciences and Environment and Tanaina Chapsheng Water

haley believes the jest tertistise is a major relestore in filling the considerable last of knowledge about solutions for construction, rehabilization and management. The more qualified and informed the decision maker, the higher the chances for the solution of the most appropriate techniques and concepts."

It will also have significant import on advancing the underground infrastructure industry by making care the right amount of money is being spect on doing the right things at the right time. Other initiatives

Correctly, the TTC has established the following educational and training programs:

- Provides technical and administrative services to the Busied Australian Maragement Institute Listernational (BAMI-D and rusanges the BAMI-I CIAMI (Certification of Training for Asset Munigement) program. (humi-norm)
- A partnering agreement with the Calumia School of Mines for the development of the next generation of four perfessional development control. The first will be offsed in November 2006 on Geotechnics for Trenchless Construction. (compact.com/events/ trenchless/)
- Specialty School programs which consist of there to five days of activative training on topics such as Auger Boring and United Innestigations. (Ht. Listed): edid
- Global Psychian Internship Progons that is 2006 and two goodsate students from Lovisiana Tack to HK Polytechnic University and hosted two students from HK Pulytechnic University who holped in the Aug. 15-39 UEBry (newstagnium School (US)).

TTC Nini-seminar series

The Trenchless Dechrology Center at Locisians Tech University has launched a series of special educational programs sized at previding detailed information shout modern trenchless construction, rehabilitation and asset management.

The TTC Trenchloss Mini-occition program was learning of string the appring of 2015 as part of a senior-level undergraduate capetone project driven course of Louisiarus Tech. The adoption of the country leaders from eight engaleation try leaders from eight engaleation provided instruction. The pregions was expanded in the full remeater of 2016 for a graduate lux learned action to tremities to related once, where 15 enganizations, representing 18 inchastries, conclusion







Caclesia from tap left. Dr. Torn Turing and Obser, POXYLIAN Letters, 'Dr. Italiay and Dr. Soni spring the agreement, 'Room left to region Gary Young, James H. Anspack, Brian Tooley, Dr. Crass Dalinga, John Campbell, and Philip J. Heis, Jeff Box Serf. Eric Brandwaue, and Baloh Compensar

The objective of the seminare is to prepare attracted to demonstrate according to the property of the constration, repair and maintenance of underground infrastructures. These seminare are being instructed by the forecase expects in the remediates industry. The sessions began on Sopt. 15 and ran through Out. 27. Beginnstein is compliance tray.

Isoley said that "it is very exciting to see how the treachless industry in gustracing with TTC to provide our hydraty's fature decision makers with maximum exposure to the treachless industry."

The TIC Man-Sentitures are appearanced by the National Cap Fipe Institute, Milberman, Briedry Associates, Portland Uselities Construction Ca., Avanti International, Pure Technologies, American Dutile Ison Phys., Thompson Phump, MoSSOO, Bhastad Turnishing, Derrick Equipment Company, CDM Seath, Martin Phys Institute and Hobes USA.

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October-November Mini-seminar schedule:

Oct. 11 - Caretini Place Foe (CPP) Upra E. Osborn, Development Manager, MESSOO

Gct. 53 - MTBM Equipment & Shart Construction Process - Starry Separation

Ray Post Vice President, Harted Tunneling LLC, Mat Wiggons, Technical Service Representative/Solids Control School Indructor, Denich Equipment, Company

Oct. 18 - Shreeport's Consent Decree and the Trenchless Technology Program Water Carpenter, Project Hanages, COMIngrap.

Oct. 20 - Design and Installation of PS4TIO Mater Plains per AHSLWWW. C906-15 and MIRM MS5-06 - PPI BornAid Softmans

Camille Rubelz , Director of Engineering, Plastic Pipe Institute

Oct. 27 - FRP Ripe Rick Turkspp, Vice Provident, Engineering, Hobas Ripe

The seminan are held from 10 - 11 50 are on the Louisiana Tech campus.

48 upperference



Underground Construction October 2005





*UNITRACC Reference Books

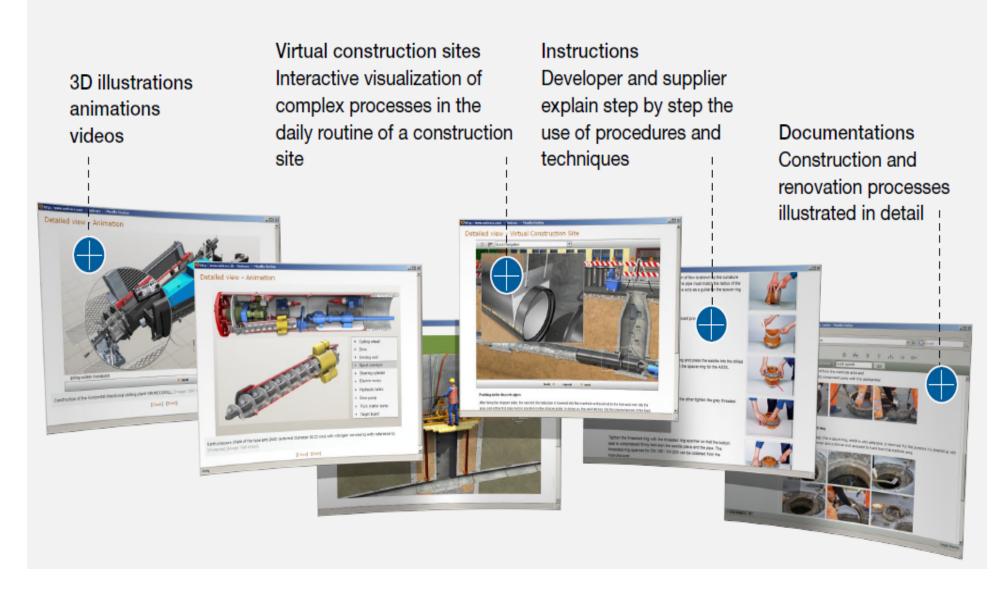








The UNITRACC method





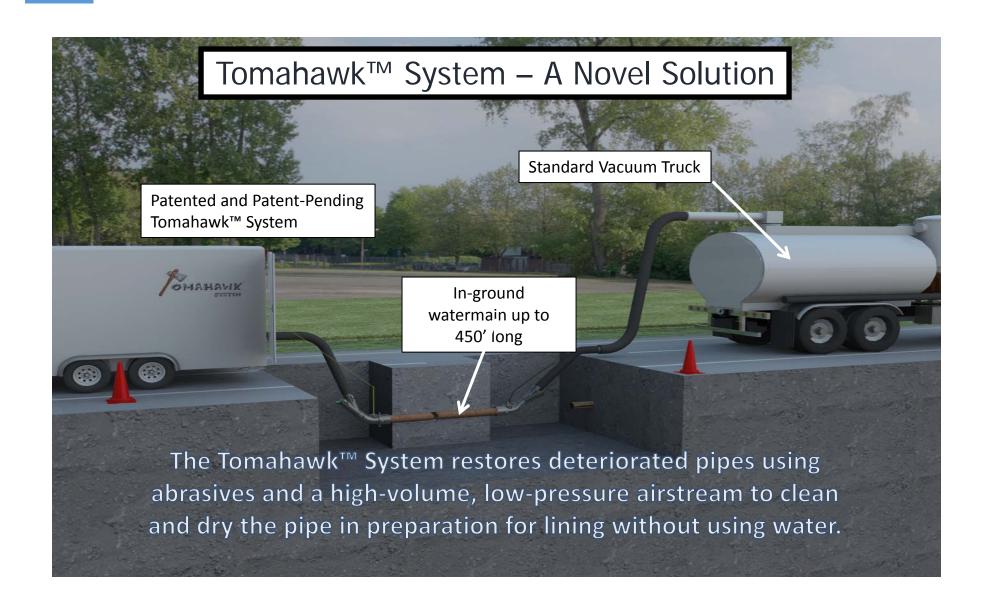
Innovation

PARADIGM SHIFT:

- If you could:
- Clean and inspect pipes 50% faster,
- Dry them for 100% superior liner bond,
- Not use a drop of water,
- Reduce waste generation by 98%,
- <u>NOT</u> damage your pipes or services,
- Capture all waste in a closed, filtered system; and
- Meet NACE surface preparation standards,
- ...would this technology be of interest?











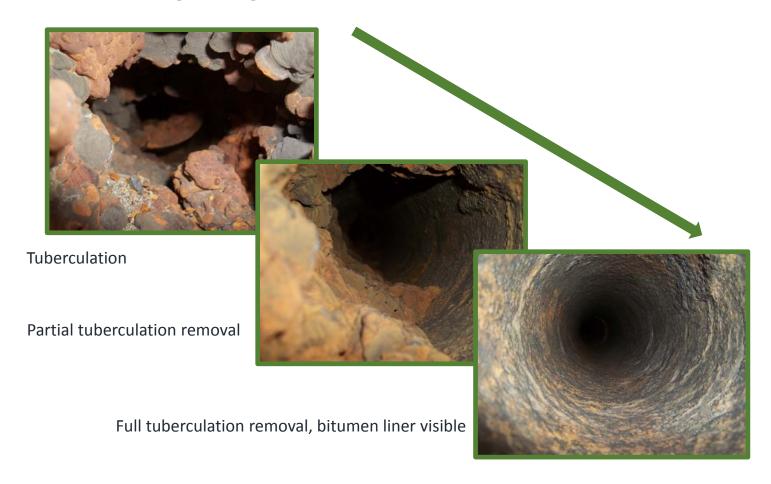
Tomahawk™ System Process







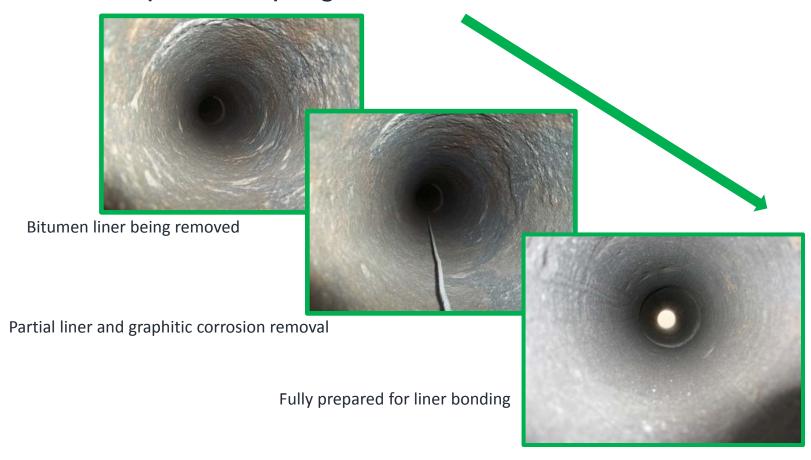
Cleaning progression.....







Preparation progression.....







Tomahawk Value Proposition:

- ✓ Cleans pipe to bare metal (4'' 12'')
- ✓ Waterless, dust-free process
- ✓ Dries the pipe for best bond
- ✓ No damage to pipe or service connections
- ✓ Very fast (enables same-day return to service)
- ✓ Used on metallic, AC, & concrete pipes
- ✓ Reduced construction footprint









Reduced Project Footprint







Abrasives: Stone

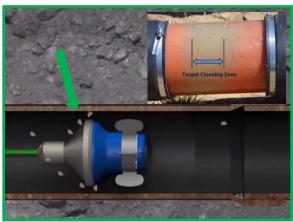
- Various calibers used
- Stone is triple-washed and dried at high temperature
- Verified bacteria free





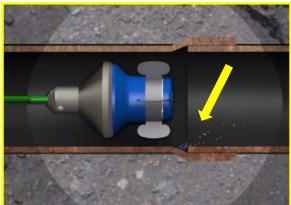


Concurrent Cleaning, Drying and Inspection



Inspect and target clean along pipe, at joints, around service connections for improved liner bond





Inspect and draw trapped water and debris from joints, crevices and service connections







Waste Capture

- Cleaning process uses <u>closed</u> loop
- Dust, debris and cleaning stone are 100% captured, maintaining a dry, clean and safe worksite



- Eliminates the sensory impacts (visual, smell) of the waste released from aging, fouled water mains
- Minimizes cost and provides ease of disposal



Dry Versus Wet Waste:

- Stone and debris captured
 by vac truck after cleaning
 6 pipe sections
- Represents 30 to 50% of average truck capacity
- Result: Less waste by volume means vac truck can stay on-site working for much longer periods





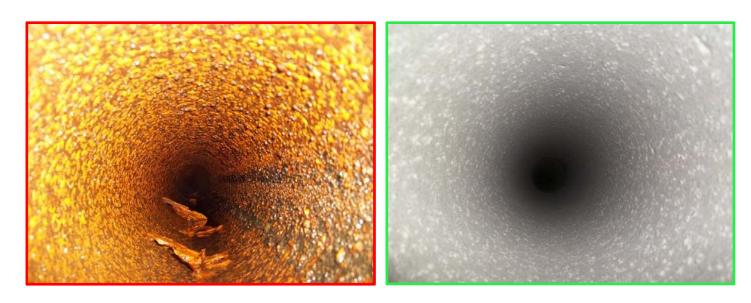


Cleaning Results City of Victoria HAWK





Corrosion and Coal Tar Liner Removed



Before

After





Tuberculation Removed From Unlined Pipe



Before

After





Tuberculation Removed From Unlined Pipe



Before



After







Tuberculation and bitumen removed from water main using the TomahawkTM System followed by a 3MTM ScotchkoteTM Pipe Renewal Liner 2400 application

Achievements:

- Improved water quality
- Hydraulic capacity restored
- Reduced power consumption to pump water
- Decades of additional service





Trenchless Watermain Rehabilitation - Tomahawk™ Cleaning 150mm - 120 meter long watermain - cleaned and prepared for lining in 2 hours



Click here to view video







Projects Completed

- Napanee, ON
- Peterborough, ON
- Cambridge, ON
- St. John, NB (2)
- Moline, IL
- Waterloo, ON
- Montreal, QC
- Quebec City, QC
- Victoria, BC
- Vancouver, BC







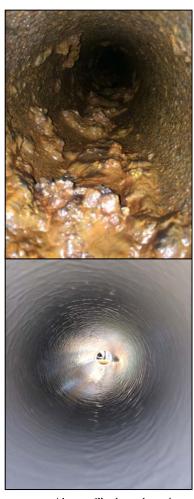




Tomahawk Airborne Lining

Pressure Water Pipes:

- Low cost, NSF61, non-structural barrier coat lining system for metallic pipes
- AWWA M28, Class I coating to prevent future interior corrosion, deposit build-up and water quality problems
- Large percentage of pipes require barrier protection only



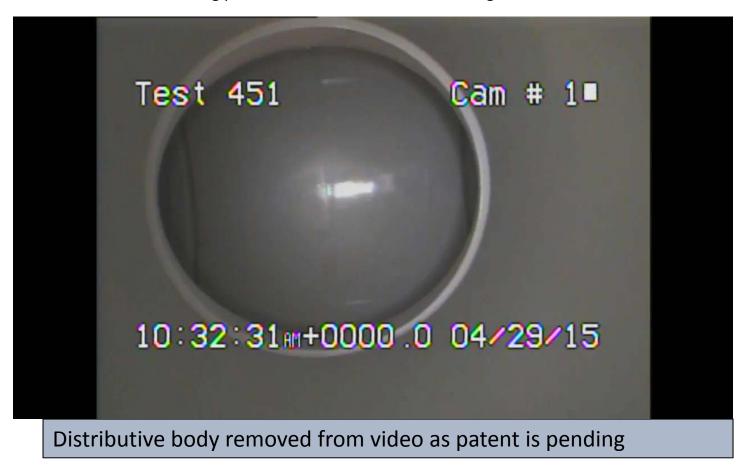
Above: 6" tuberculate pipe Below: cleaned and lined Photos by Envirologics





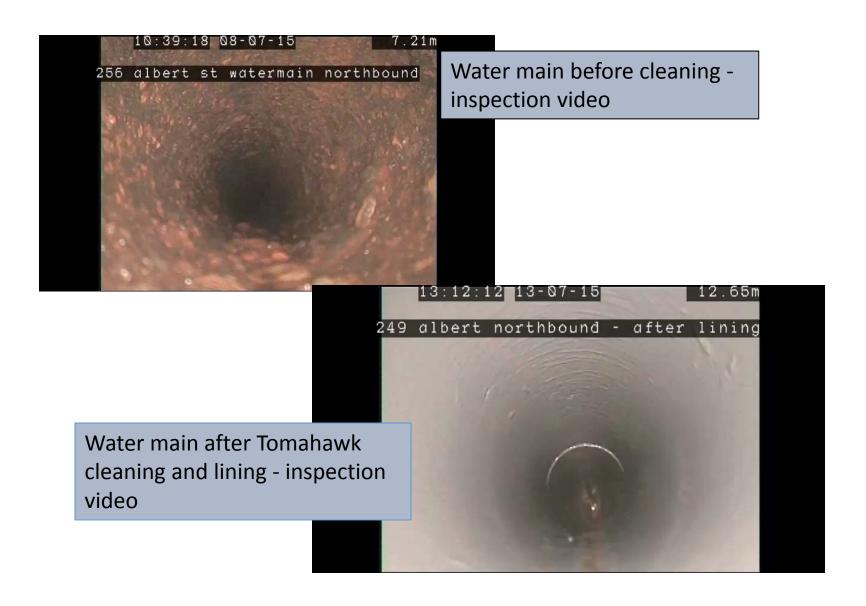
Tomahawk Lining Process – In-Pipe View

Video of lining process as viewed from a Tee looking towards the mainline













Tomahawk Airborne Lining



Photos by Envirologics







旋转原位喷涂(SIPP)科技全球领袖











